SAFETY DATA SHEET



1. Identification

Product identifier OAK® 11B-LA

METALWORKING OIL

Other means of identification

SDS number Not applicable

METALWORKING OIL Recommended use

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name CIMCOOL® Industrial Products LLC

> 3000 Disney Street Cincinnati, Ohio 45209

1-800-424-9300 (CHEMTREC)

513-458-8199

Telephone (General

Information)

number

Emergency telephone 1-703-527-3887 (CHEMTREC)

number (outside USA)

Emergency telephone

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Serious eye damage/eye irritation Category 2B

> Aspiration hazard Category 1

Environmental hazards Not classified. **OSHA** defined hazards Not classified.

Label elements



Signal word

Hazard statement May be fatal if swallowed and enters airways. Causes eye irritation.

Precautionary statement

Prevention Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing

dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing

should not be allowed out of the workplace. Avoid release to the environment.

Response IF ON SKIN: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. IF IN

EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and

easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF

SWALLOWED: Rinse mouth. Do NOT induce vomiting. If swallowed: Call a poison center/doctor if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell. Take off contaminated clothing and wash it before

reuse.

Storage Keep container tightly closed. Protect from sunlight. Store in a well-ventilated place. Store away

from incompatible materials. Store in accordance with local/regional/national/international

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information 0.1% of the mixture consists of component(s) of unknown acute dermal toxicity.

3. Composition/information on ingredients

Mixtures

Material name: OAK® 11B-LA SDS US 1/7

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Chemical name	Common name and synonyms	CAS number	%
1-DECENE, HOMOPOLYMER, HYDROGENATED		68037-01-4	60 - 100
Other components below reportable	levels		0.5 - 1.5

The exact percentages of hazardous ingredients have been withheld as a trade secret.

4. First-aid measures

Inhalation If symptoms are experienced, remove source of contamination or move victim to fresh air. If

symptoms persist, get medical attention.

Skin contact Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing

and shoes. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing

before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact

present and easy to do. Continue rinsing. Get medical attention immediately.

Rinse mouth thoroughly. Do not induce vomiting. Do not give liquids. If vomiting occurs naturally, Ingestion

have victim lean forward to reduce risk of aspiration. Call a POISON CENTER or doctor/physician

Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing,

if you feel unwell.

Most important symptoms/effects, acute and

delayed

redness, swelling, and blurred vision. Defatting of the skin.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

General information Get medical attention if symptoms occur. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemicals. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing

During fire, gases hazardous to health may be formed.

Do not use water jet as an extinguisher, as this will spread the fire.

measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

Specific hazards arising from the chemical

Wear suitable protective equipment.

Special protective equipment and precautions for firefighters

Fire-fighting

equipment/instructions

Specific methods

General fire hazards

Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes. Move container from fire area if it can be done

without risk. Combustible liquid.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Wear appropriate personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not breathe mist or vapor. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Local authorities should be advised if significant spillages cannot be contained. Extinguish all flames in the vicinity. The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Absorb in vermiculite, dry sand or earth and place into containers. Prevent product from entering drains. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination. Contact local authorities in case of spillage to drain/aquatic environment.

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7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not breathe vapor. Do not ingest. Do not get this material on clothing. Avoid contact with skin and eyes. Avoid prolonged and repeated contact. Use only in well-ventilated areas. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash thoroughly after handling. Wash contaminated clothing before reuse. Practice good housekeeping. Handle and open container with care. Do not empty into drains.

Conditions for safe storage, including any incompatibilities

To maintain product quality, do not store in heat or direct sunlight. Use care in handling/storage. Keep containers closed when not in use. Keep this material away from food, drink and animal feed. Store in original container. Store away from incompatible materials (see Section 10 of the SDS). Do not allow material to freeze. Room temperature - normal conditions. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

No exposure limits noted for ingredient(s).

Appropriate engineering controls

Ensure compliance with applicable exposure limits. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is

recommended.

Skin protection

Hand protection Use protective gloves made of: Nitrile.Other Wear suitable protective clothing and gloves.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment. **Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

showers are recommended.

General hygiene

considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove

contaminants.

9. Physical and chemical properties

Appearance CLEAR
Physical state Liquid.
Form Liquid.
Color Not available.

Odor CHEMICAL
Odor threshold Not available.
pH Not Applicable
Melting point/freezing point Not available.
Initial boiling point and boiling Not Applicable

range

Flash point

435 °F (223.9 °C) Cleveland Open Cup

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

Not available.

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density

Not available.

Solubility(ies)

Insoluble

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Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature Not available. **Decomposition temperature** Not available. Not available. **Viscosity**

Other information

Combustible IIIB Flash point class

Specific gravity 0.82 **VOC ASTM D2369** 0 %

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use. Hazardous polymerization does not

Conditions to avoid Heat, flames and sparks. Avoid temperatures exceeding the flash point. Contact with incompatible

materials.

Avoid contact with oxidizers or reducing agents. Strong acids. Strong oxidizing agents. Incompatible materials

Hazardous decomposition

products

Smoke, fumes, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

May be fatal if swallowed and enters airways. Expected to be a low ingestion hazard. Ingestion May cause irritation to the respiratory system. Prolonged inhalation may be harmful. Inhalation

Skin contact May be irritating to the skin. Frequent or prolonged contact may defat and dry the skin, leading to

discomfort and dermatitis.

Eye contact Causes eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing,

redness, swelling, and blurred vision. Defatting of the skin.

Information on toxicological effects

May be fatal if swallowed and enters airways. May be harmful in contact with skin. **Acute toxicity**

Components **Species Test Results**

1-DECENE, HOMOPOLYMER, HYDROGENATED (CAS 68037-01-4)

Acute Dermai

LD50 Rabbit > 2000 mg/kg

Inhalation

Rat LC50 > 5.2 mg/l

Oral

LD50 Rat > 5000 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation. Defatting, drying and cracking of skin.

Serious eye damage/eye

irritation

Causes eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not classified. Not classified. Skin sensitization

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -Not classified

single exposure

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^{*} Estimates for product may be based on additional component data not shown.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard May be fatal if swallowed and enters airways.

Chronic effects Prolonged exposure may cause chronic effects.

Further information Symptoms may be delayed.

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Components Species Test Results

1-DECENE, HOMOPOLYMER, HYDROGENATED (CAS 68037-01-4)

Acute

Fish LC50 Fish > 1000 mg/l

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsConsult authorities before disposal. Do not contaminate ponds, waterways or ditches with

chemical or used container. Dispose of contents/container in accordance with

local/regional/national/international regulations.

Local disposal regulationsDispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Do not re-use empty containers.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311

and 312 if specific threshold criteria are met or exceeded. All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not available.

Not listed.

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Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Yes

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

Food and Drug Not regulated.

Administration (FDA)

US state regulations Product is a hazardous substance as defined under the OSHA Hazard Communication Standard

and may be reportable under the provisions of SARA Sections 311 and 312.

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not regulated.

US. Pennsylvania RTK - Hazardous Substances

Not regulated.

US. Rhode Island RTK

Not regulated.

California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions) This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is $2\ g/L$, measured by ASTM Method E-1868-10. This

product has a specified VOC limit of 75 g/L.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision Issue date12-15-2014

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Further information Not available.

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References **ACGIH**

NLM: Hazardous Substances Data Base

US. IARC Monographs on Occupational Exposures to Chemical Agents

The information provided in this Safety Data Sheet is correct to the best of our knowledge, Disclaimer

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

Product and Company Identification: Product and Company Identification Hazards Identification: US Hazardous **Revision Information**

Composition / Information on Ingredients: Ingredients Physical & Chemical Properties: Multiple Properties

Regulatory Information: United States

Material Attributes & Uses; Experimental Data: Physical States

HazReg Data: North America

GHS: Classification

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